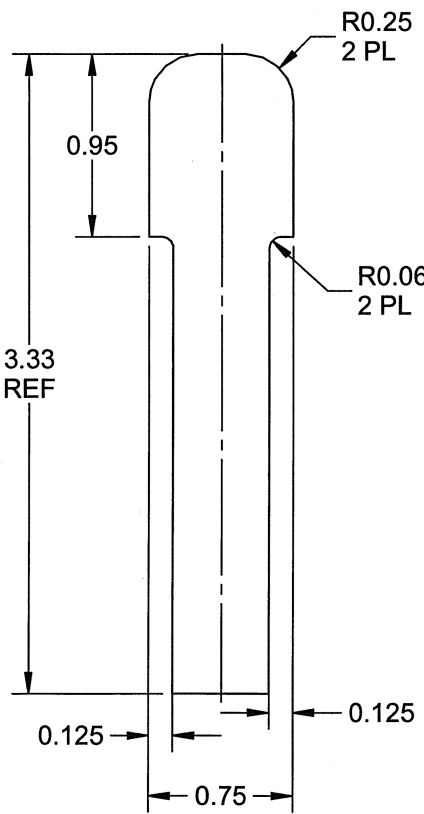


D5711-1 FWD HOIST GUARD



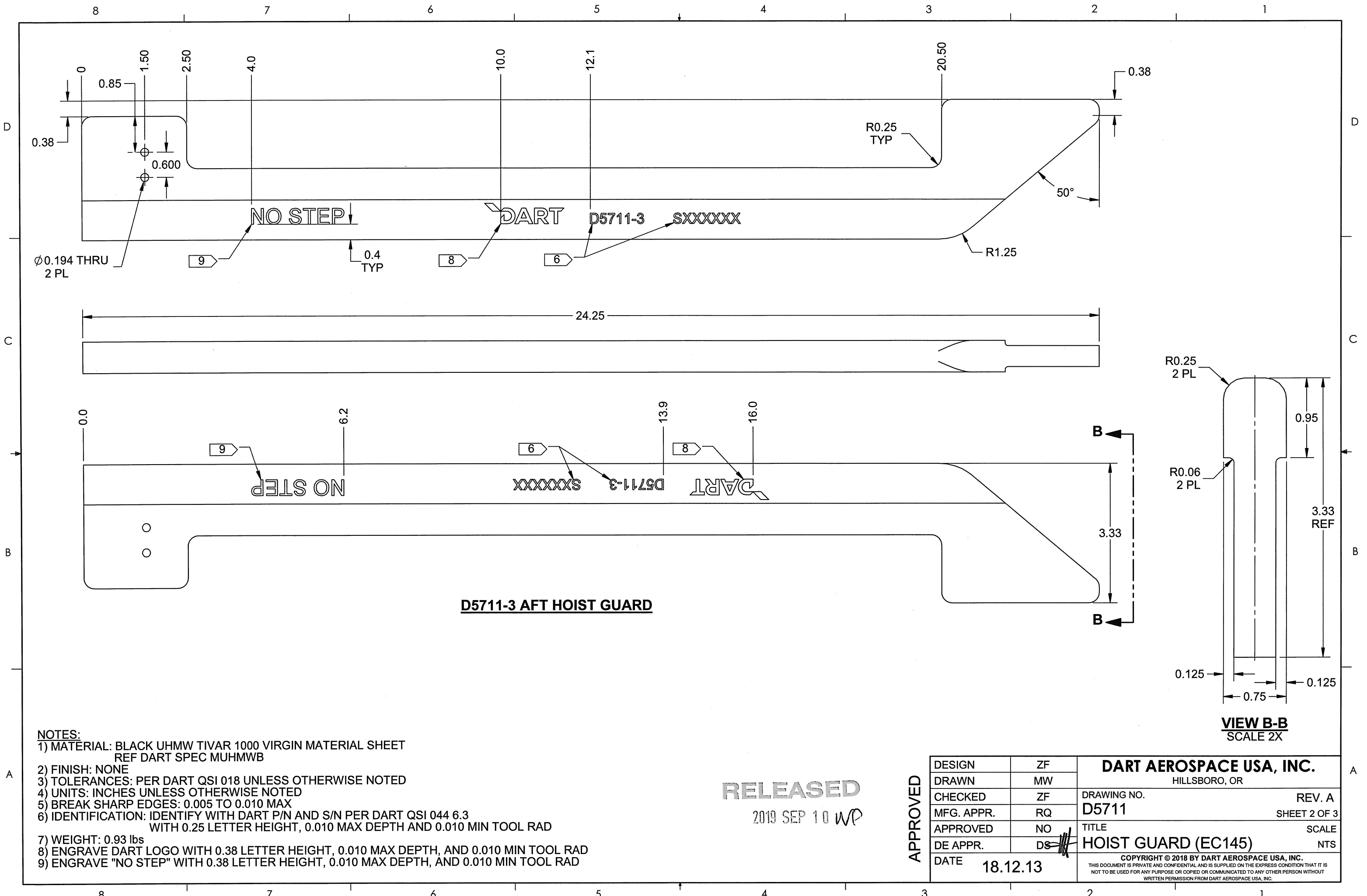
**VIEW A-A
SCALE 4X**

- NOTES:**
- 1) MATERIAL: BLACK UHMW TIVAR 1000 VIRGIN MATERIAL SHEET
REF DART SPEC MUHMWB
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N AND S/N PER DART QSI 044 6.3
WITH 0.25 LETTER HEIGHT, 0.010 MAX DEPTH AND 0.010 MIN TOOL RAD
 - 7) WEIGHT: 2.23 lbs
 - 8) ENGRAVE DART LOGO WITH 0.38 LETTER HEIGHT, 0.010 MAX DEPTH, AND 0.010 MIN TOOL RAD
 - 9) ENGRAVE "NO STEP" WITH 0.38 LETTER HEIGHT, 0.010 MAX DEPTH, AND 0.010 MIN TOOL RAD

RELEASED
2019 SEP 10 No
ECW19-890

APPROVED

A	NEW ISSUE	MW	18.12.13
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	MW		
CHECKED	ZF	DRAWING NO.	REV. A
MFG. APPR.	RQ	D5711	SHEET 1 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	HOIST GUARD (EC145)	NTS
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NOTES:

- 1) MATERIAL: BLACK UHMW TIVAR 1000 VIRGIN MATERIAL SHEET
REF DART SPEC MUHMWB
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N AND S/N PER DART QSI 044 6.3
WITH 0.25 LETTER HEIGHT, 0.010 MAX DEPTH AND 0.010 MIN TOOL RAD
- 7) WEIGHT: 0.93 lbs
- 8) ENGRAVE DART LOGO WITH 0.38 LETTER HEIGHT, 0.010 MAX DEPTH, AND 0.010 MIN TOOL RAD
- 9) ENGRAVE "NO STEP" WITH 0.38 LETTER HEIGHT, 0.010 MAX DEPTH, AND 0.010 MIN TOOL RAD

RELEASED

2019 SEP 10 WP

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DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	MW		
CHECKED	ZF	DRAWING NO.	REV. A
MFG. APPR.	RQ	D5711	SHEET 2 OF 3
APPROVED	NO	TITLE	SCALE
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